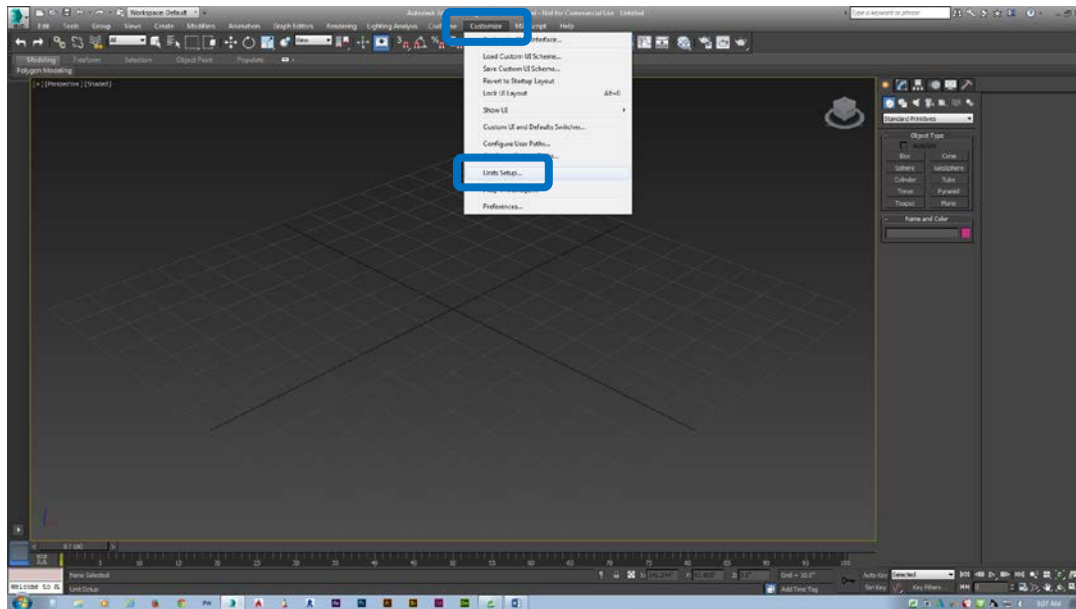


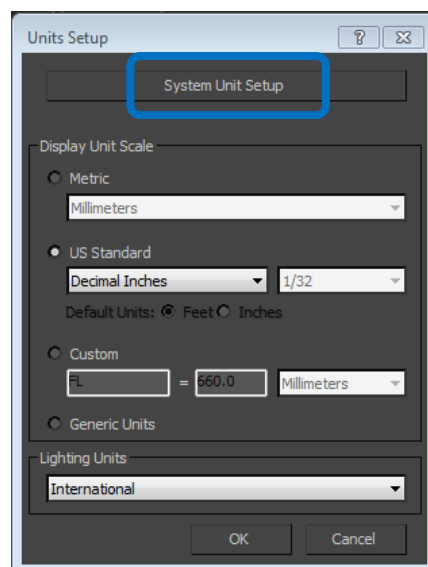
3D Printing in Millimeters using 3DS Max

To 3D print stl files using millimeter units, the following settings must be performed. This must be done when you open a new file and before any modeling procedures.

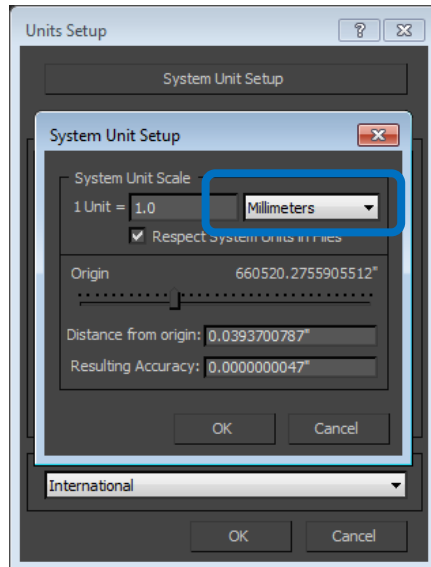
1. Select “Customize” in the upper toolbar.
 - a. Select “Units Setup...”



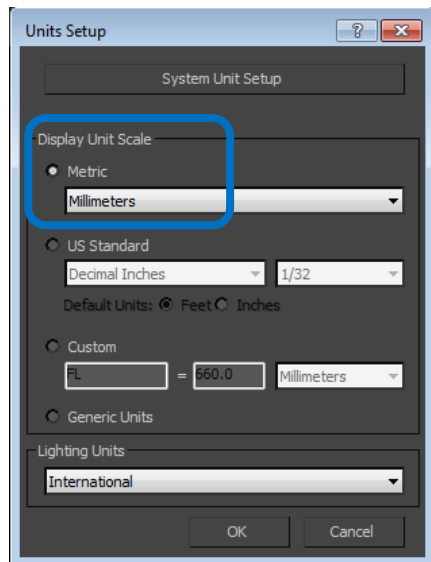
2. In the Units Setup dialogue box: select “System Unit Setup”



3. Change the System Unit Scale to **Millimeters**.



4. Unit Setup dialogue box, Display Unit Scale: select **Metric – Millimeters**.



Repeat this sequence to model in decimal inches.